



Cover Sheet for Written Examinations

(Can also be used in the examinations box.)

This sheet should always be submitted.

NB Any loose sheets must always be attached to the examination script

School Linneaus University		
Written examination in sub-component course 1FE172 Production systems, 4 hp		Examination code 1603
Course / degree programme ISM		
Date 2017-12-21	Time 09.00-13.00	Place CIL
Total number of pages submitted 10 inkl. this one	Examination aids permitted Dictionary provided by the examinationsupervisor.	
Miscellaneous		
Teacher responsible for examination Sven Kallin	Visited examination hall <input type="checkbox"/> Yes Time <input checked="" type="checkbox"/> No	
Can be reached on the following telephone number Time		

Examination coversheet <input type="checkbox"/> Yes, coversheet can be distributed (answers should be written on the loose pieces of paper) <input type="checkbox"/> No, coversheet cannot be distributed (answers should be written on the question sheet)		
NB Name and Swedish civic registration number should be written in ink		
Examinee's name (or code)		Examinee's number of seat
Swedish civic registration number (not where code is stated)		
Programme / course		
No. of credits	Grade	Teacher code

Instructions

Examination scripts can be handed in at the earliest after 50 minutes after the start of the examination (any late examinees are thereby given the opportunity to participate). Examinees should always bring ID with them.

ID shown <input type="checkbox"/> Yes <input type="checkbox"/> No	Examination script submitted at (time)	Signature of invigilator
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Exam, production, ISM16, 2017.12.21

1. Planning and preparation for an efficient set up in production is a cornerstone. What shall be considered in development for such a set up. Which are the core areas to consider. Give also examples under each main area which is important. (20)

2. Which are the four cornerstones in LEAN concept. Describe also important parameters due to each cornerstone. (20)

3. You are going to locate a new factory. What shall be considered and why.
(8)

4. To avoid disturbance in production there are areas where it's important to be proactive, give examples and solutions to avoid disturbances (12, one point per parameter)

5. Modules are an advantage in business for lead times and efficiency. Why is it so? Describe advantages both from manufacturing side and sales side (8)

6. There is a trend to outsource production. Make a checklist what to think about both from strategic point and from tactical point to be used as a tool before take decision for outsourcing. Give also five examples of areas which can be outsourced. (15)

7. What's the difference between convergent and divergent production.
Give also examples of production of these types. (5)

8. Master planning is made according to four different set ups, ETO, MTO, ATO and MTS. What's the difference between those for. Describe also what the abbreviation means. (8)

9. What does following abbreviation means? (4)

BOM

MRP

PNC

KPI